

# Installation Instructions

## 安裝說明書

STEERING RACK BRACE

方向機結構桿

#Q0412

### Application 適用車型

LEXUS IS XE30

### Components 內含配件

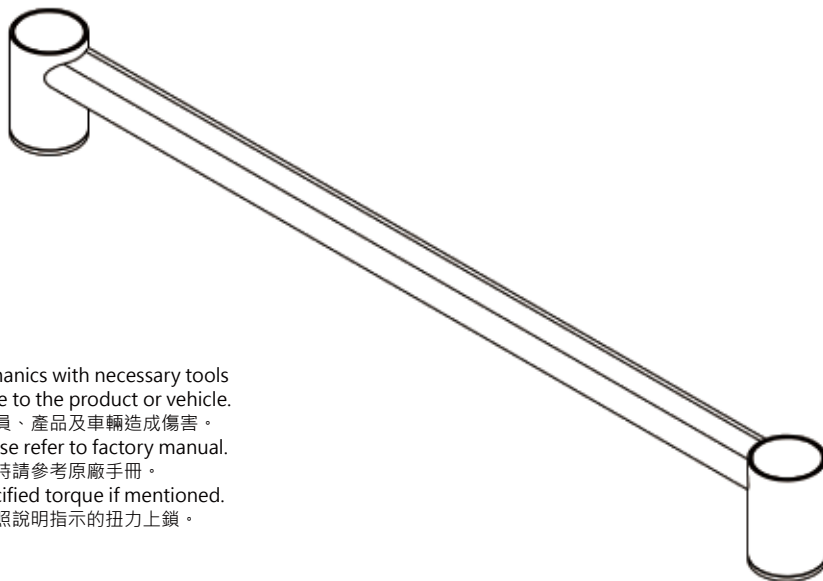
① Brace 結構桿桿身.....1pcs

### Caution 注意事項

- Installation is recommended to be performed by licensed mechanics with necessary tools to ensure safety. Incorrect installation may cause injury, damage to the product or vehicle.  
安裝建議由合格的技師及工具執行以確保安全。安裝錯誤可能對人員、產品及車輛造成傷害。
- Note the routing of wires and cables before installation, or please refer to factory manual.  
安裝前請事先記下線路的安裝路徑及位置以維持原廠配置。有疑問時請參考原廠手冊。
- Tighten bolts and nuts firmly by using handtools, and with specified torque if mentioned.  
安裝過程請使用手動工具確實鎖緊螺帽及螺絲。如有特別註明請依照說明指示的扭力上鎖。

### Instructions 安裝說明

1. Raise and safely support the vehicle.  
將車輛升起。
2. Remove the underside engine splash guard.  
將引擎下護板拆下。
3. Remove the two steering rack mounting bolts.  
拆卸兩端方向機固定螺絲。
4. Install the brace to the vehicle.  
將結構桿桿身安裝至車輛。
5. Reinstall the bolts to secure the brace.  
完成後鎖上螺絲以固定桿身。
6. Reinstall the engine splash guard.  
將引擎下護板裝回車輛。



See figure 1 (參考圖表一)



See figure 2 (參考圖表二)



▼ Illustration of installed state 安裝完成示意圖